



EXITEX MXS 15/72 Frame Specific



DATA SHEET & FITTING INSTRUCTIONS

(Please read all instructions before fitting this product, any further questions please contact Exitex Ltd)

- **FOR INWARD OPENING DOORS**
- **SUITABLE FOR TIMBER, COMPOSITE, PVC, ALUMINIUM & STEEL DOORS**
- **PART M COMPLIANT**
- **AVAILABLE IN BRIGHT SILVER & GOLD**
- **SUITABLE FOR WHEELCHAIR ACCESS** 
- **CAN BE FITTED WITH INTERNAL FRAME SPECIFIC ENDCAPS**

All Exitex Thresholds are manufactured to the highest standards, incorporating many unique patented features

Aluminium – Hardened High Tensile to BS 1474

Anodising – 15-25 Micrometres to BS 3987

Solid EPDM Rubber Gaskets – to BS 4255

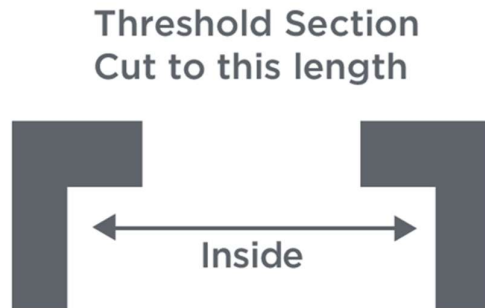
Cellular EPDM Rubber Gaskets – to SS243705A1, SS81813

PVC Gaskets – to BS 7412

ISO 9001:2015 – Quality Management System Certified

Fitting Instructions

1. Remove rubber seals from aluminium sill section. Check width between inside faces of the door frame rebate and cut aluminium section to this size.



2. Notch both ends of sill and allow it to fit into the door frame rebate. When the door is in the closed position the front seal should be compressed by approximately 3mm. Notch sill to allow for this.
3. Cut the rubber seals 10mm longer than the aluminium and reinsert into the grooves in sill.
4. This sill requires an under door clearance of 12mm. If necessary, remove door and trim to allow for this, ensuring bottom of door is smooth to avoid damage to rubber seals.
5. Position the assembled sill between the door frame and the mark fixing points through countersunk holes. Remove sill, dry fixing holes and insert plugs.
6. Apply sealing compound to underside of sill where sill comes into contact with the door frame. Screw sill into place.

Fitting Instructions (Endcaps)

1. Remove rubber seals from the aluminium sill section. Measure the width between the inside faces of the doorframe rebate but ALSO now deduct the width of both endcaps then cut aluminium section to this size.
2. Cut rubber seals to the same length as the Aluminium plus endcaps (as these will run through)
3. Repeat steps 4, 5 & 6 as above (Apply sealing compound (Exitex Elast-O-Sealant) to meeting points of endcaps and threshold is required)



Outward Infill

1. To use this threshold for outward opening simply remove the rear gasket, cut the outward infill to the full width of the inside faces of the doorframe rebate (small face to small face)
2. Clip into the threshold rear gasket channel and over the rear locating lip (as below)

Please note that if this threshold has already been pre-drained you may wish to seal up the drainage holes / slots.

